Внимание!  
Если в грамматике есть правило S → ε , то выполняем все действия по устранению ε- правил кроме добавления правила S → ε .

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| 1.1 | A → AaB | B  B → CbB | C  C → cAd | x |  |
| 1.2 | S → AdR | RdA  R → aA | bA | c  A →bR | cR | a |  |
| 1.3 | S → S+T | T  T → S(S) | a |  |
| 1.4 | S → ABC | BC | C  A → (B) | a  B → (C) | b  C → (A) | c |  |
| 1.5 | S → aA | bB  A → b | bS | dAA  B → c | cS | dBB |  |
| 1.6 | S → Bb | Aa  A → Sa | ABa | c  B → Sb | BAb | d |  |
| 1.7 | S → (SbS) | (T) | a  T → TS | S |  |
| 1.8 | A → aACb | b  C → c | ε |  |
| 1.9 | S → ABC  A → aA | a  B → bB | ε  C → cC | c |  |
| 1.10 | S → A  A → A + T | T  T → F \* T | F  F → a | (A) |  |

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| 1.11 | S → aARd | cAc  R → R+A | c  A → aAb | b |  |
| 1.12 | S → AS | AB  A → aA | bA |c  B → dB | a | ε |  |
| 1.13 | S → cA | B | d  A → abA | d  B → bAc | aAb |  |
| 1.14 | S → abcA | A  A → bBb | aBa  B → dCd | ε  C → c | B |  |
| 1.15 | S → SAb | SBa | ε  A → Aa | ε  B → Bb | ε |  |
| 1.16 | S → aSBc | aBb | ε  B → baSc | bc |  |
| 1.17 | S → aA  A → BCD  B → bB | ε  C → cC | ε  D → dD | ε |  |
| 1.18 | S → aAbS | aC | ε  A → c | cab  B → cA | aB | ε  C → bB | d |  |
| 1.19 | S → aA | caX  A → bA | cB | b  B → bS  X → xxX | ε |  |
| 1.20 | S → cS | cA | ε  A → aSbD  B → dB | ε |  |
| 1.21 | A → A + B | A – B | B  B → B \* C | B / C | C  C → a | (A) |  |
| 1.22 | S → aAS | cfAc  A → bA | ε |  |
| 1.23 | S → ABC  A → aA | ε  B → bB | c | ε  C → cC | <S> | d | ε |  |
| 1.24 | S → AS | AB  A → aA | bA |c  B → dB | a | ε |  |
| 1.25 | B → BoC | C  C →CaD | D  D → nD | (D) | t | f |  |